

Add.:14th Building, Furong Industrial Zone, Xinqiao Street, Shajing, Bao'an District, Shenzhen, China TEL: +86-755-23316315 FAX: +86-755-29497125

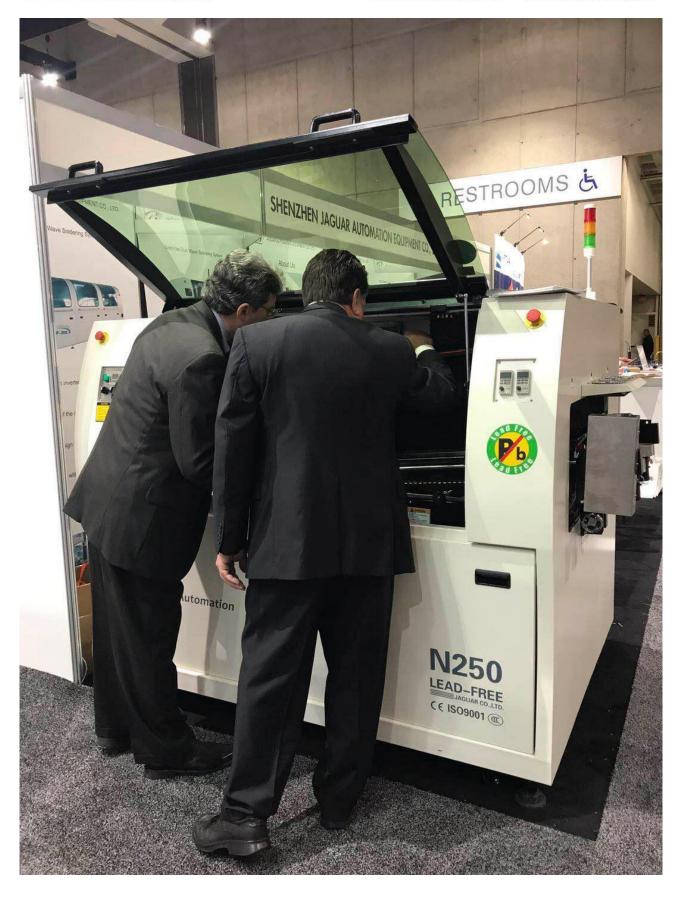
JAGUAR Lead-free Hot Air Wave Soldering N250

Touch Screen Style





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Button Style





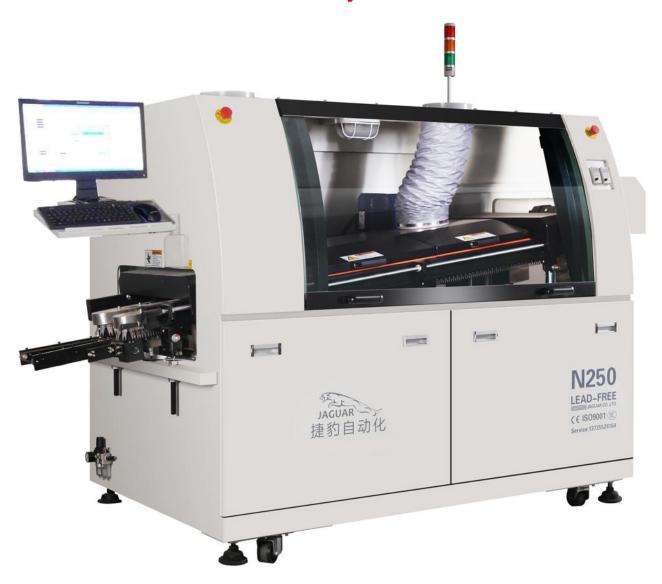
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PC Style





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Introduction:

- 1. Automatic conveying power system and auto synchronous board feeding functions.
- 2. Solder Pot peak uses frequency conversing speed adjustment which can independently control the wave height.
- 3. Fluxer system using transverse Japanese spray nozzle, driven by pneumatic cylinder and PLC control, accurate and reliable.
- 4. PLC is used to control the machine, to ensure the reliability and stability of the system.
- 5. Pre-heaters using Infrared heating element, heat radiated efficiently to the circuit board with fast ramp up and fully activating liquid flux.
- 6. Special alloy solder fingers, strengthened double v-groove.
- 7. Solder-motor adopts imported high frequency conversion motor with independent control, stable performance and long lifetime.
- 8. Pre-heater passage with modularized design, meet with environmental protection requirement, safety and convenient to cleanup.
- 9.Preheaters uses three independent temperature control so as to ensure the excellent heat preservation, temperature uniformity, temperature accuracy in ±2°C.



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- 10. Timer startup feature for solder pot, solder melted within 90 minutes.
- 11. Automatic finger cleaner ensure the cleanliness of solder fingers.

Intelligent monitoring and alarm system ensure the stable performance and operators' safety.

Specification:

Model Model		N250
Conveyor System	PCB board Width	Max 250mm
	PCB conveyor height	750±20mm
	PCB conveyor speed	0-1800mm/min
	PCB conveyor direction	L-R(optional R-L)
Spray System	Spray method	Stepper Motor&Nozzle
	Flux capacity	Max 3.2L
Preheating system	Preheating length	800mm
	Preheating quantity	2
	Preheating tem	180℃
	Preheating capacity	3-5 KW
Soldering system	Suitable solder type	Lead free/Pb
	Solder volume	220 kg
	Wave solder pot	6 KW
General	Power	3 Ph AC 380V(optional 220V) 50 HZ
	Air supply	4-7kg/cm ²
	General power	9-11 KW
	Operate power	3 KW/hour
	Tem control	RKC module



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Control method	Key board/Touch screen/PC
Weight	800kg
Body dimension	1800x1200x1600mm
Total dimension	2500x1200x1600mm

Configuration list :		
Control system	SIEMENS control system + PC	
Conveyor motor	Japan Panasonic	
Solder Fingers	Jaguar special double v-groove thickness 1.5mm	
Solder motor	Taiwan Sanyue three phase 6 pole 0.18kw high temperature resistant	
Pneumatic cylinder	Japan stepper motor	
Spray nozzle	Japan lacquer ST-8	
Solenoid valve, regulating valve, connector, etc.	Taiwan Yadeke	
Intermediate relay	Japan OMRON MY2 MY4	
Frequency inverter	Taiwan Delta	
Heating element	Taiwan, imported nickel wire	
Axial cross-flow blower	Global goods	
Photoelectric switch	24V NPN Swiss delight	
Proximity switch	Korea Autonics	
U type velocity measuring	OMRON	
Solid-state relay	Switzerland Carlo	
Air switch	chint	
AC contactor	chint	
Thermocouple	Insulation type K Taiwan reach	
Button switch	Schneider	



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Exhibitions:

EXHIBITIONS AROUND THE WORLD



△ Exhibition in the United States



△ Exhibition in India



△ Exhibition in Shanghai



△ Exhibition in Shenzhen



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Packing and shipping:

PACKING AND SHIPPING



 \triangle Prepare the vacuum bag



△ Vacuum packaging



△ Complete vacuum wooden box



△ Professional team confirms safety